

Serial No. 10/770,928, filed 2/3/04

Amendments to Specification:

- [14] The bearing shoulder sleeve 22 and brake flange 24 respectively include openings 23 and 25. A tubular member 26 is inserted into the forming cavity 16 and is arranged within the openings 23 and 25. The tubular member 26 includes an outer wall 28 and an interior cavity 30. Utilizing a known hydroforming process, the cavity 30 is pressurized with the hydraulic fluid to force the outer wall 28 into engagement with the forming surface 15 of the die portions 12 and 14. The outer wall 28 is deformed such that it engages the openings 23 and 25. Preferably, the openings 23 and 25 of the mounting members include a generally cavitated convex annular surface such that the deformed outer wall 28 of the tubular member 26 locates the mounting members 22 and 24 axially on the tubular member 26.